

# CREATING BETTER FILES FOR KOMORI

KOMORI requirements for trim, marks, bleeds, type safety and more

MITCHELL

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## 1. Use industry-standard graphic applications

Prepare layouts or artwork in programs commercially used in the graphic industry such as **Adobe InDesign** or **Adobe Illustrator**.

## 2. Create the document using the actual page size

Please build your document to the size quoted on the job. Do not assume 8.5 x 11" will work. Please note, if your document is built at 8.5" x 11", our team will proportionately reduce the size to 8.375" x 10.75", the optimal trim size for the KOMORI.

## 3. Type safety

Type should be held back 0.1875" from the trims. This will assure nothing is trimmed off during the binding process (see the attached diagram).

## 4. Black

We recommend that all black type under 72 point and barcodes set to 100% black only. Any large areas of black such as bars or overall backgrounds can be a boosted black, **CMYK = 40, 30, 30, 100**, which provides a dense, neutral black when printed.

## 5. Knockout vs. overprint

White text and objects must be set to **KNOCKOUT**, not **OVERPRINT**, as white objects may disappear when the file is Ripped. Colours in vector objects must have the overprint and knockouts set appropriately when placing on top of other objects. Black text should always **OVERPRINT**. We recommend that you open enable 'Overprint Preview' in InDesign or Acrobat to see how artwork will be rendered when run through the RIP.

## 6. Fonts

When exporting the job please make sure all fonts are embedded and include the full family (do not subset).

## 7. Images

Convert all images to CMYK. By converting your own images if there is a colour shift you will be able to see if it is acceptable to you or not. (refer to the **Colour Setup for KOMORI** document).

## 8. Images butting to the spine

When graphics and images are going up against the spine please make sure the image is not crossing over to the facing page but actually meeting the spine. This can be done using numeric placement.

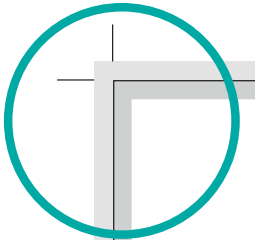
## 9. Bleeds

On all pages where an image and/or colour extends to the edge of the page, we require the image to bleed 0.125" beyond the trim size (see the attached diagram).

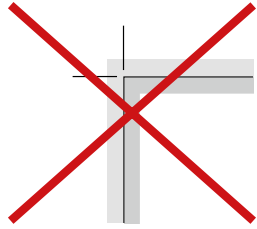
## Marks

When exporting your document to a PDF, please ensure all marks to be offset by 0.125" (refer to the **Exporting PDF files for KOMORI** document).

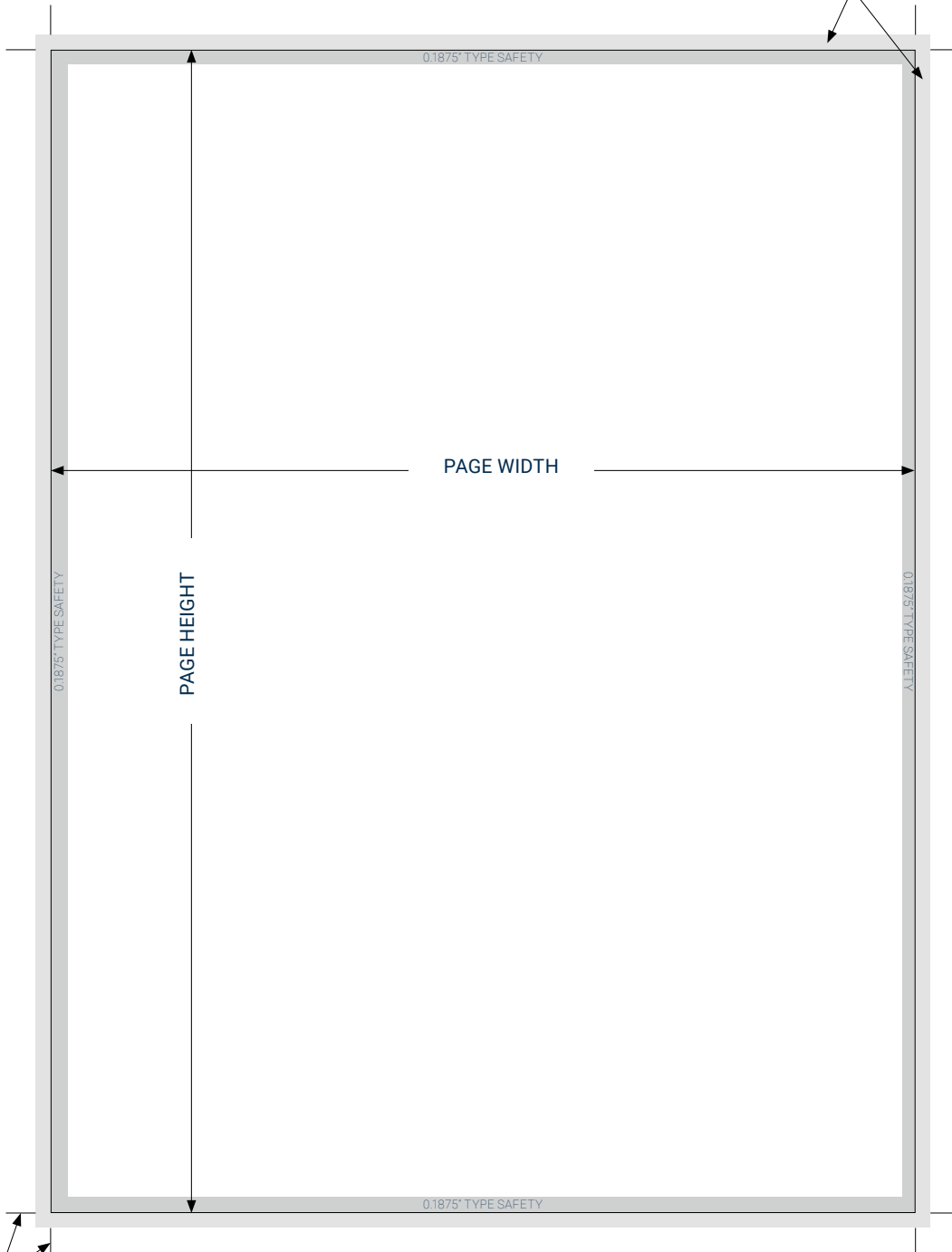
GOOD



NOT  
GOOD



0.125" Bleed on all sides



Crop marks offset 0.125" (outside of bleed)

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